

CNC milling and tapping center

# EZ Series



## Tongtai Machine & Tool Co., Ltd.

### Headquarters

No.3, Luke 3rd Rd., Luzhu Dist., Kaohsiung City 82151, Taiwan

TEL : 886-7-9761588 FAX : 886-7-9761589

www.tongtai.com.tw

Taoyuan Branch	TEL : 886-3-4551399	FAX : 886-3-4559730
Taichung Branch	TEL : 886-4-23589600	FAX : 886-4-23589993
Japan Branch	TEL : 81-4-71438355	FAX : 81-4-71438360
Europe Branch	TEL : 31-161-454639	FAX : 31-161-454768
Romania Branch	TEL : 40-264-415273	FAX : 40-264-403983
Malaysia Branch	TEL : 603-78597113	FAX : 603-78597115
Vietnam Branch	TEL : 84-4-62766090	
Thailand Branch	TEL : 66-2-7443440	FAX : 66-2-3986518
Indonesia Office	TEL : 62-21-45850875	FAX : 62-21-45850876

### China Operation Center

#### Shuzhou Tong-yu Machine & Tool Co., Ltd.

No.555 Huahong Rd., Economic Development Zone of Wujiang, Suzhou City, Jiangsu Province, China

TEL : 86-512-63430168

FAX : 86-512-63431622

E-mail : sales@tong-yu.com.cn

Wuhan Branch	TEL : 86-27-59409109	FAX : 86-27-59409110
Chongqing Branch	TEL : 86-23-67865925	FAX : 86-23-67867717
Guandong Branch	TEL : 86-755-27222119	FAX : 86-755-27222115
Tianjin Branch	TEL : 86-22-24417640	FAX : 86-22-24416738
Shanghai Office	TEL : 86-21-24208138	FAX : 86-21-34073262
Shenyang Office	TEL : 86-24-24142968	FAX : 86-24-24115782

### Affiliates

<b>Honor Seiki Co., Ltd.</b>	<b>Asia Pacific Elite Corp.</b>	<b>Quick-Tech Machinery Co., Ltd</b>	<b>PCI-SCHEM - rue Copernic</b>	<b>ANGER Machining GmbH</b>
TEL : 886-7-9759888	TEL : 886-4-23589313	TEL : 886-6-3841155	TEL : 33-4-77426161	TEL : 43-7229-71041-0
FAX : 886-7-9759999	FAX : 886-4-23588913	FAX : 886-6-3841177	FAX : 33-4-77426023	FAX : 43-7229-71041-199
www.honorseiki.com.tw	www.apecnc.com	www.quicktech.com.tw	www.pci.fr	www.anger-machining.com



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# EZ Series



- EZ series is designed for 3C, hardware, and automotive industries. Variety spindle speed 12,000rpm, 20,000rpm, or 24,000rpm are available for different machining requirements.
- Standard equipped with direct-drive type spindle for better tapping precision and avoid belt life issue of belt type spindle.
- Servo type roller cam ATC gives high production efficiency.
- Adopt A type column structure and it has the advantage of keeping dynamic stability under the rapid traverse of 1.2G.



## Main specifications

Item	Unit	EZ-5 (EZ-5A)	EZ-7 (EZ-7A)
X/Y/Z axis strokes	mm	510/400/300 (350)※1	710/400/300 (350)※1
Spindle	rpm	12,000 (Opt. 24,000 ※2)	
Max. tapping speed	rpm	6,000	
Rapid traverse	m/min	60/60/60	
Cutting feedrate	m/min	20/20/20	
Table size	mm	600x400	850x400
Max. loading capacity	kg	250	
Servo motor	kW	1.5/2.2/2.2 (Mitsubishi) ※3	
Max. tool weight	kg	3	
Tool amounts	pc	EZ-5/7 : 16 (21) / EZ-5/7A : 20	

※1 : The stroke of Z axis in EZ-5A and EZ-7A is 350mm ※2 : Max. speed in FANUC spindle motor is 20,000rpm  
 ※3 : FANUC servo motor :1.8/1.8/3 kW

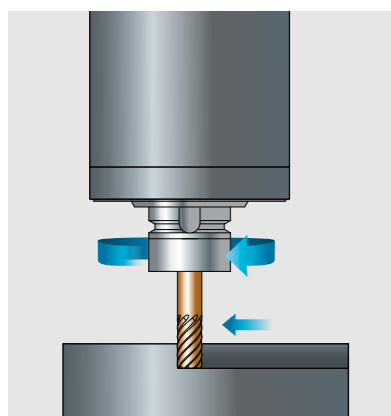
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# Industry application/ Machining capability

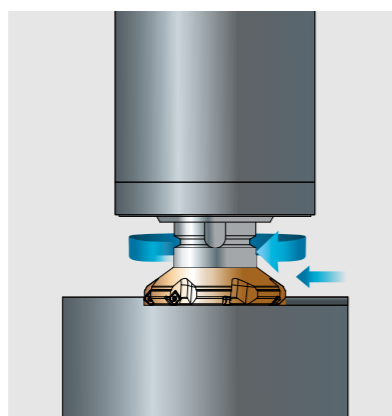


## Cutting data



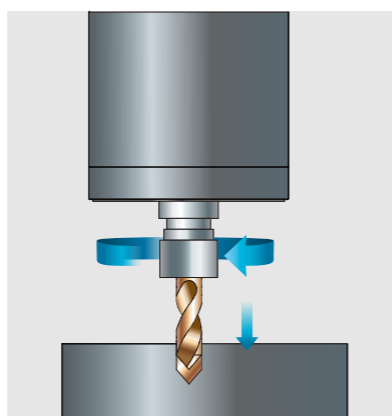
### Ø20 mm End milling tool

Material	S45C
Cutting depth/width	6/10 mm
Spindle speed	450 rpm
Feeding	130 mm/min
Chip disposal rate	16 cm <sup>3</sup> /min



### Ø80 mm Face milling tool

Material	S45C
Cutting depth/width	1/70 mm
Spindle speed	1200 rpm
Feeding	1200 mm/min
Chip disposal rate	84 cm <sup>3</sup> /min



### Ø16 mm Drilling tool

Material	S45C
Spindle speed	490 rpm
Feeding	88 mm/min
Chip disposal rate	18 cm <sup>3</sup> /min

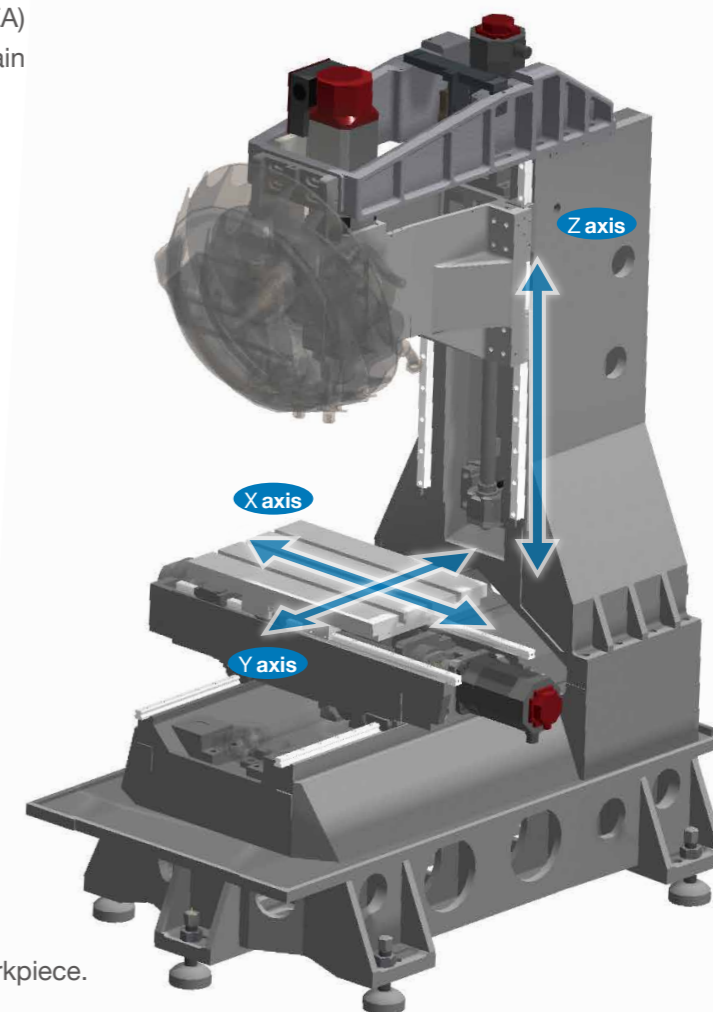
※Note: The data above comes from the test values of EZ-5 with 12000rpm direct drive type spindle.

# Main structure

EZ series adopts Finite Element Analysis (FEA) to ensure the machining efficiency and maintain the machining precision.

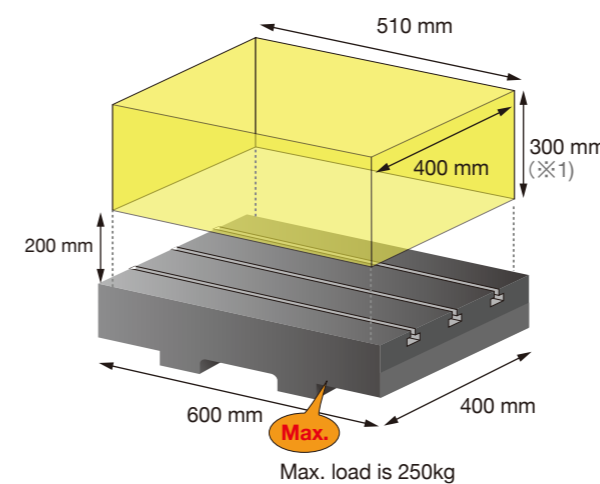


Super fine table face provides flatness for workpiece.

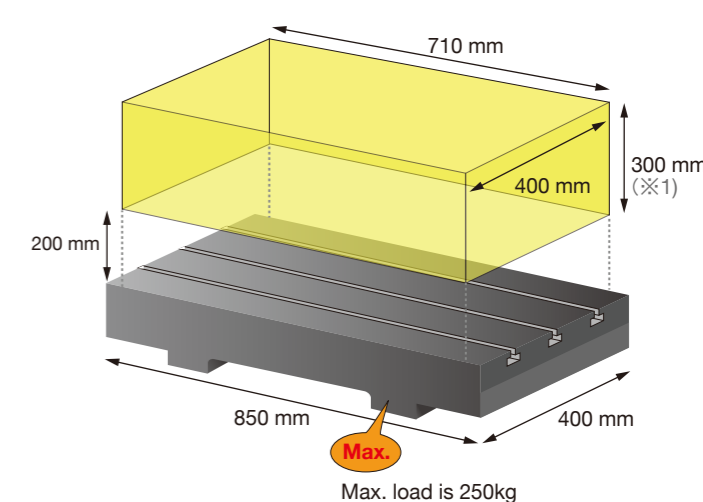


## Working area

EZ-5



EZ-7



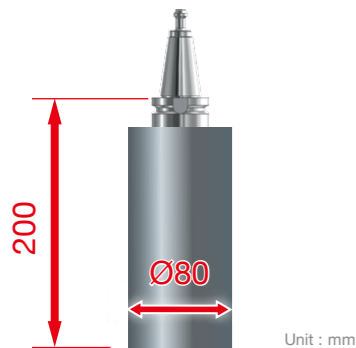
※1 : The stroke of Z axis of EZ-5A and EZ-7A is 350mm

# Automatic tool changer (ATC)

## EZ-5

High speed servo motor drives tool magazine fast only in 0.2 seconds for each indexing time. With Tongtai made cam type tool changer, tool changing is fast and noise is low.

Tool to Tool time	1.2 sec
Time of opposite tool changing	0.9 sec
Tool capacity	16 (Opt. 21)
Max. tool weight	3 kg



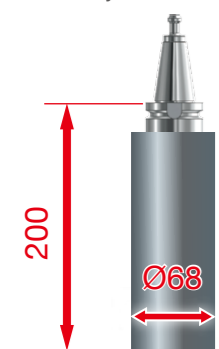
**Tool to Tool = 1.2 sec**

## EZ-5A

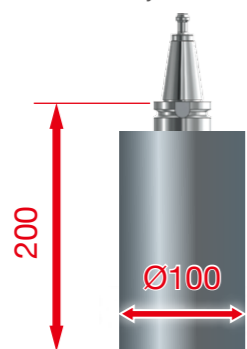
Arm type changer is adopted for processing tool change. ATC is driven by roller cam, spindle tool unclamp and arm rotating in the same time, Tool to Tool is only 0.8 seconds. It shortens the non-cutting time and increases productivity dramatically.

Tool to Tool time	0.8 sec
Tool capacity	20
Max. tool weight	3 kg

With adjacent tool



Without adjacent tool



**Tool to Tool = 0.8 sec**

# Safety and operation

## Safety

Safety glass window is passed EN12417 standard and certificated by CE. Impact resistance is 200 times more than tempered glass. It improves the safety for operators.



## Operation – Easy daily maintenance

Pneumatic unit, lubricant pump and some maintenance items are located on machine side together for easy maintenance.



## Chips disposal

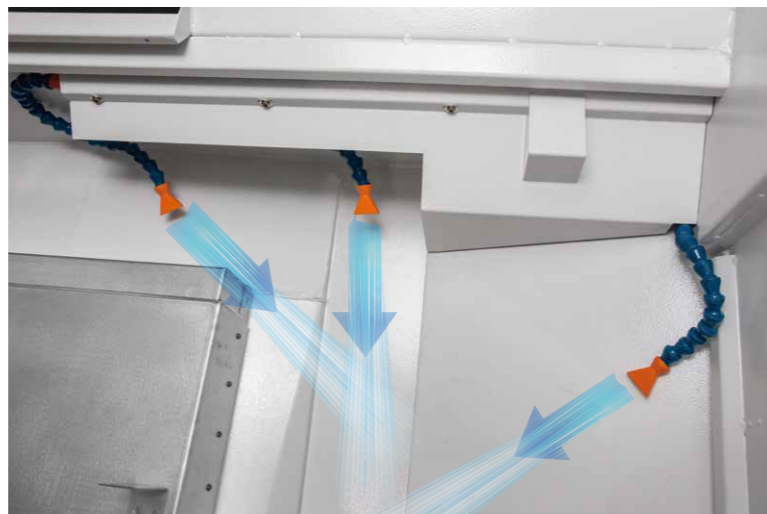
- Slanted sheet metal design with coolant flushing design enable to carry chips out of machine easily.
- Special sheet metal prevent machine bed being affected by chips heat. It avoids thermal distortion and maintain machining precision.



# Peripheral accessories

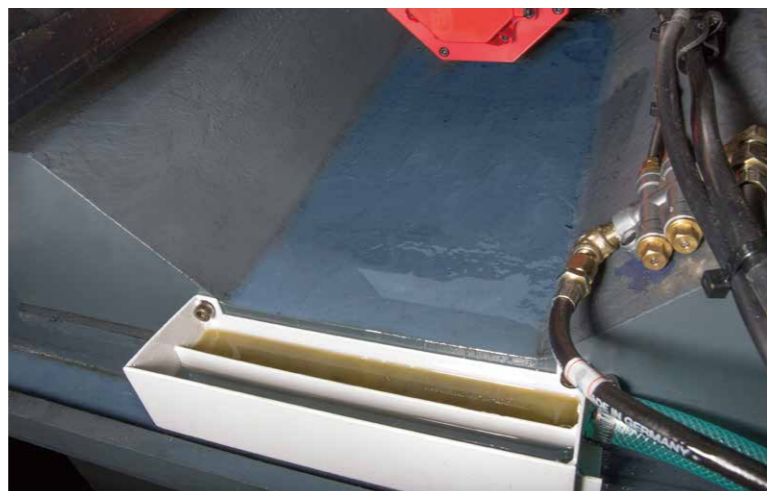
## Interior flushing system (Std.)

Adopt 1.3 kW machine bed flushing system for avoiding chip accumulation.



## Environment friendly design – Oil-water separator

1. X/Y/Z linear guide & ball screws have best efficient lubricant feeding design. Less feeding frequency saves lubricant consumption.
2. Special design guides X/Y/Z axes used lubricant to the center of machine bed.
3. Oil-water separator is equipped for preventing lubricant flow into coolant tank to extend coolant life.



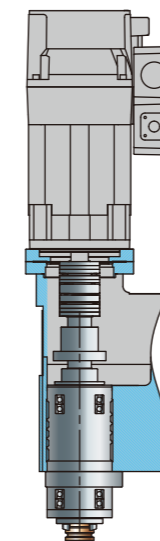
## Coolant through spindle

Coolant through spindle (C.T.S.) design provides excellent chip removal in deep hole machining and increase machining efficiency and extend tool life.

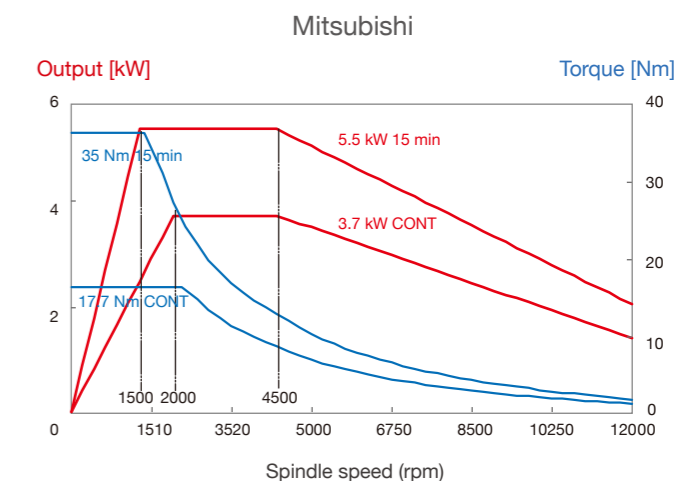


# Spindle output and torque chart

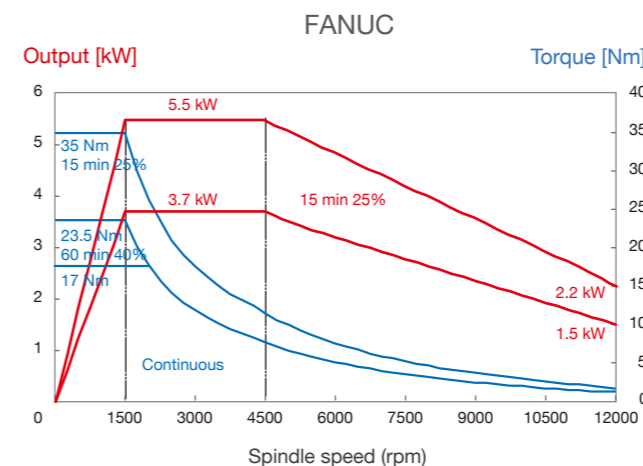
## Spindle motor



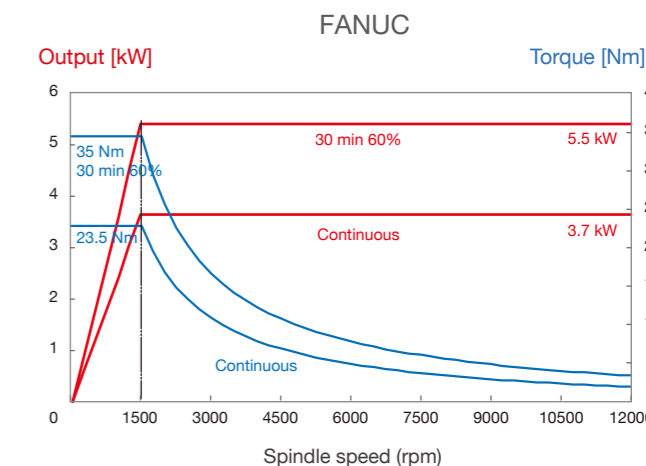
## 12,000 rpm (Std.) (C.T.S. is available)



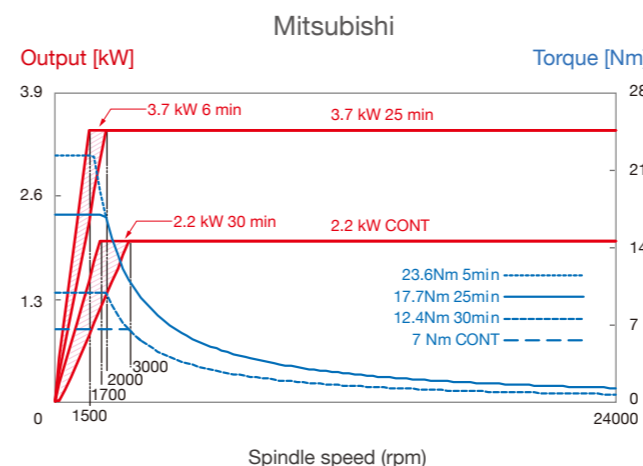
## 12,000 rpm (Opt.)



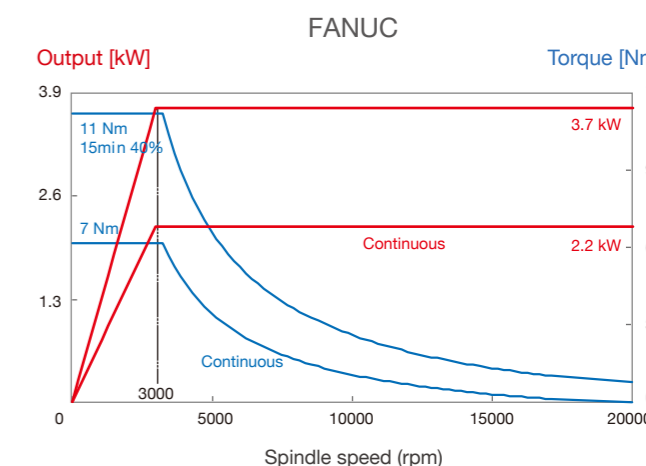
## 12,000 rpm With C.T.S (Opt.)



## 24,000 rpm (Opt.)

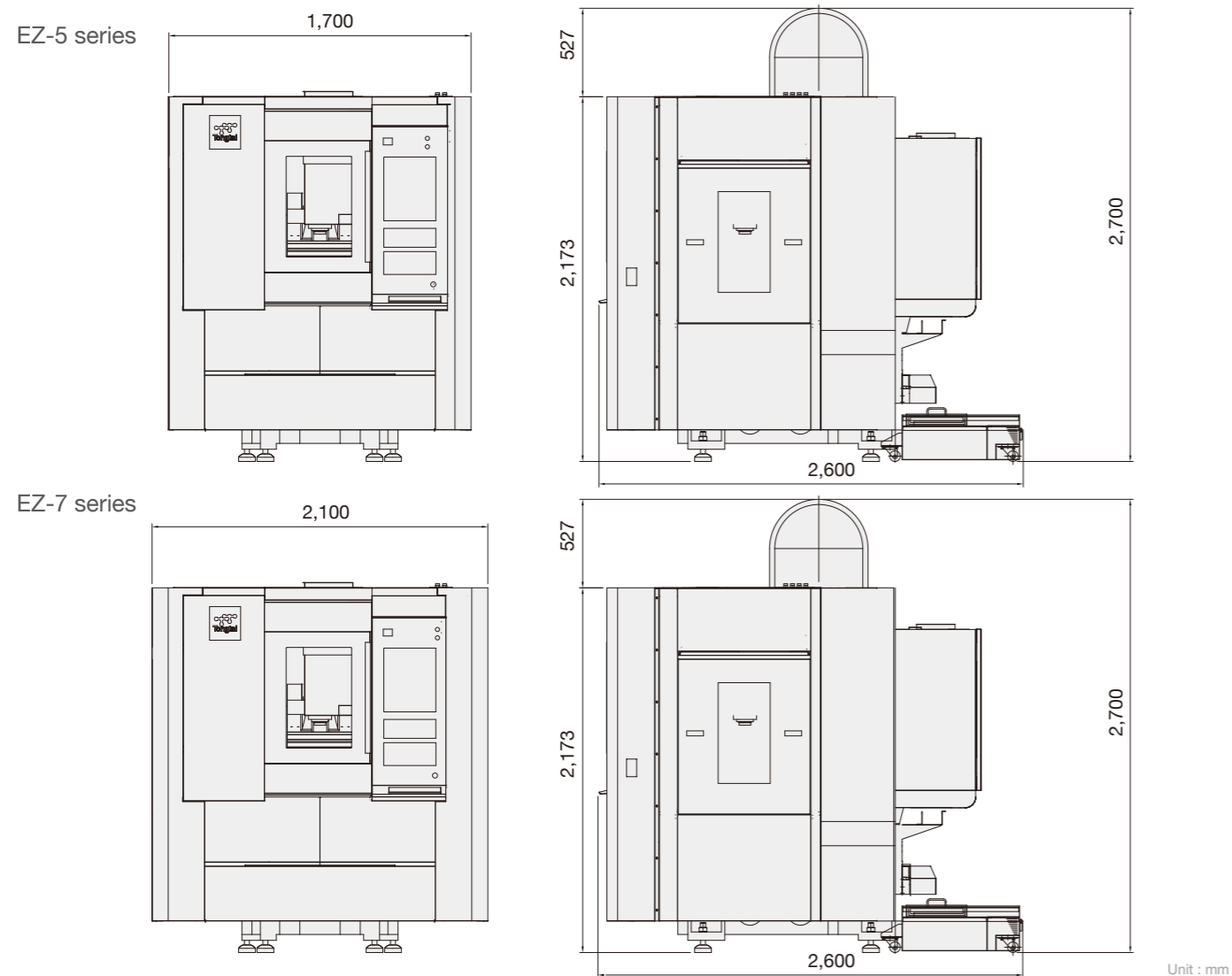


## 20,000 rpm (Opt.) (C.T.S. is available)



# Machine dimensions and Std./Opt. accessories

# Specification



## Standard/optional accessories

	Standard	Optional
LED working light	●	
Fixed manual pulser	●	
Workpiece counter	●	
Tri-color warning light	●	
Tool magazine	●	
Flushing system	●	
Spindle blow	●	
CE switch	●	
Coolant around spindle	●	
Coolant through spindle		○
Disc type oil skimmer		○
Air gun set		○
Coolant gun set		○

	Standard	Optional
Automatic door		○
Oil-mist collector		○
Chip conveyor + coolant tank		○
Spindle cooling device		○
Transformer / Stabilizer		○
Tool breakage detector		○
Standard 4th axis (available to D200)		○
Hydraulic units and interface		○
A/C for electrical cabinet		○
CE standards		○
Automatic power off system		○
Auto. tool taper washing		○

Item	Specification	Unit	EZ-5	EZ-5A	EZ-7	EZ-7A
Table	Table size (L×W)	mm	600×400		850×400	
	Max. loading capacity	kg	250			
	Table height from floor	mm	850			
	T-slot (size×No.)	mm	18×3			
Spindle	Spindle taper		7/24 Taper No. 30			
	Spindle speed	rpm	12,000 (Opt. 20,000/24,000)			
Stroke	X/Y/Z axis stroke	mm	510/400/300	510/400/350	710/400/300	710/400/350
	Spindle nose to table	mm	200			
Feed	X/Y/Z axis rapid traverse	m/min	60/60/60			
	Cutting feedrate	mm/min	1-20,000			
ATC	Tool shank		BT-30			
	ATC driving method		Servo motor	Motor	Servo motor	Motor
	Tool magazine type		Rotary disc type	Tool arm type	Rotary disc type	Tool arm type
	Tool pick-up		Fixed	Random	Fixed	Random
	Tool capacity	pc	16 (Opt. 21)	20	16 (Opt. 21)	20
	Max. tool diameter	mm	Ø80	Ø68	Ø80	Ø68
	Max. tool diameter (w/o adjacent tool)	mm	Ø80	Ø100	Ø80	Ø100
	Max. tool length	mm	200			
	Max. tool weight	kg	3			
	Motor	Spindle motor	kW	3.7/5.5		
X/Y/Z servo motor		kW	1.5/2.2/2.2 (Opt. FANUC 1.8/1.8/3)			
Coolant motor		kW	0.37			
Machine size	Width×Depth×Height	mm	1,700x2,600x2,700		2,100x2,600x2,700	
	Weight	kg	2,850		3,250	
Control			Mitsubishi M70V type A (FANUC 0i-F)			

◎The spindle with 12,000/16,000 rpm is available with C.T.S. (24,000 rpm w/o C.T.S.)

◎Specifications may be changed without prior notice